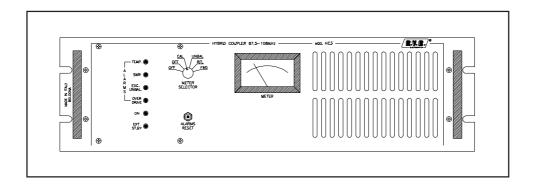
HC3



TECHNICAL AND MAINTENANCE MANUAL

HC3

3 KW 3-Way Hybrid Splitter & Combiner

Technical and Maintenance Manual

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PRELIMINARY INSTRUCTIONS AND WARRANTY INFORMATION

WARNING: This is a "CLASS A" equipment. In a resident place this equipment can cause hash. In this case can be requested to user to take the necessary measures.

Please observe safety precautions when handling this unit. This equipment contains dangerous currents and high voltages.

This manual is written as a general guide for those having previous knowledge and experience with this kind of equipment. It is not intended to contain a complete statement of all safety warnings which should be observed by personnel in using this or other elettronic equipment.

R.V.R. doesn't assume responsability for injury or damage resulting from improper procedures or practices by untrained/unqualified personnel in the handling of this unit.

Please observe all local codes and fire protection standards in the operations of this unit.

CAUTION: always disconnect power before opening covers or removing any part of this unit. Use appropriate grounding procedures to short out capacitors and high voltage points before servicing.

Any damage to the goods must be reported to the carrier in writing on the shipment receipt.

Any discrepancy or damage discovered subsequent to delivery, shall be reported to R.V.R. within five (5) days from its receipt.

R.V.R. extends to the original end-user purchaser all original manufacturers warranties which are transferable and all claims are to be made directly to R.V.R. per indicated procedures.

All manufacturers warranties will be supported by R.V.R. to ensure precise and speedy service where possible.

R.V.R. shall not be liable for any damage of whatsoever nature, arising out of or in connection with the product or its use thereof.

R.V.R.'s warranty shall not include:

- 1) Re-shipment of the unit to R.V.R. for repair purposes
- 2) Any unauthorized repair/modification
- 3) Incidental/consequential damages as a result of any defect
- 4) Nominal non-incidental defects
- 5) Re-shipment costs or insurance of the unit or replacement units/parts

Warranty shall come into force from invoice date and for the period of the manufactures warranty. The warranty for a period of 12 months is referred to any R.V.R. product, while for products as transistors, Mos-Fets and Tubes of the final stages is applied the manufacture's warranty of these devices. To claim your rights under this warranty:

- a. Contact the dealer or distributor where you prchased the unit. Describe the problem and ask if he has an easy solution. Dealers and Distributors are supplied with all the information about problems that may occur and usually they can repair the unit quicker than what the manufacturer could do. Very often installing errors are discovered by dealers.
- b. If your dealer cannot help you, contact R.V.R. in Bologna and explain the problem. If it is decided to return the unit to the factory, R.V.R. will mail you a regular authorization with all the necessary instructions to send back the goods.
- c. When you receive the authorization, you can return the unit. Pack it carefully for the shipment, preferably using the original packing and seal the package perfectly. The customer always assumes the risks of loss (i.e., R.V.R. is never responsible for damage or loss), untill the package reaches R.V.R. premises. For this reason, we suggest you to insure the goods for the whole value. Shipment must be effected C.I.F. (PREPAID) to the address specified by R.V.R.'s service manager on the authorization.

DO NOT RETURN UNITS WITHOUT OUR AUTHORIZATION AS THEY WILL BE REFUSED.

Be sure to enclose a written technical report where mention all the problems found and a copy of your original invoice establishing the starting date of the warranty.

Replacement and warranty parts may be order from the following address. Be sure to include the equipment model and serial number as well as part description and part number.

R.V.R. Elettronica S.r.l. - Broadcasting Equipment - Via del Fonditore, 2/2c
40138 Bologna - Italy

R.V.R. reserves the right to modify the design and specifications of the equipment in this manual without previous notice.

WARNING!

The currents and voltages in this equipment are dangerous!

Personnel must at all times observe safety regulation!

This manual is intended as a general guide for trained and qualified personnel who are aware of the dangers inherent in handling potentially hazardous electrical and electronic circuits.

It is not intended to contain a complete statement of all safety precautions which should be observed by personnel in using this or other electronic equipment.

The installation, operation, maintenance and service of this equipment involves risks both to personnel and equipment, and must be performed only by qualified personnel exercising due care.

R.V.R. ELETTRONICA s.r.l. shall not be responsible for injury or damage resulting from improper procedures or from the use of improperly trained or inexperienced personnel performing such tasks.

During installation and operation of this equipment, local building codes and fire protection standards must be observed.

WARNING!

Always disconnect power before opening covers, doors, enclosures, gates, panels or shields.

Always use grounding sticks and short out high voltage points before servicing. never make internal adjustments, perform maintenance or service when alone or when fatigued.

Do not remove, short-circuit or tamper with interlock switches on access covers, doors, enclosures, gates, panels or shields.

Keep away from live circuits, know your equipment and don't take chances.

WARNING!

In case of emergency ensure that power has been disconnected

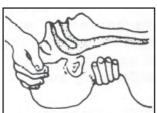
Treatment of electrical Shock

1) If victim is not responsive follow the A-B-C's of basic life support.

PLACE VICTIM FLAT ON HIS BACK ON A HARD SURFACE

A AIRWAY

IF UNCONSCIOUS, OPEN AIRWAY



LIFT UP NECK, PUSH FOREHEAD BACK, CLEAR OUT MOUTH IF NECESSARY, OBSERVE FOR BREATHING.

B BREATHING

IF NOT BREATHING, BEGIN ARTIFICIAL BREATHING



TILT HEAD, PINCH NOSTRILS, MAKE AIRTIGHT SEAL, 4 QUICK FULL BREATHS. REMEMBER MOUTH TO MOUTH RESUSCITATION MUST BE COMMENCED AS SOON AS POSSIBLE.

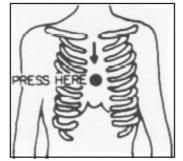
C CIRCULATION

CHECK CAROTID PULSE



IF PULSE ABSENT, BEGIN ARTIFICIAL CIRCULATION

DEPRESS STERNUM 1 1/2" TO 2"



APPROX. 80 SEC. : ONE RESCUER, 15 COMPRESSIONS, 2 OUICK BREATHS.

APPROX. 60 SEC.: TWO RESCUERS, 5 COMPRESSIONS, 1 BREATH

NOTE: DO NOT INTERRUPT RHYTHM OF COMPRES-WHEN SECOND PERSON IS GIVING BREATH.

SIONS

Call for medical assistance as soon as possible.

- 2) If victim is responsive.
 - a. Keep them warm.
 - b. Keep them as quiet as possible.

c. Loosen their clothing (a reclining position is recommended)

FIRST-AID

Personnel engaged in the installation, operation, maintenance or servicing of this equipment are urged to become familiar with first-aid theory and practices. The following information is not intended to be a complete first-aid procedure, it is brief and is only to be used as a reference. It is the duty of all personnel using the equipment to be prepared to give adequate Emergency First Aid and thereby prevent avoidable loss of life.

Treatment of electrical Burns

- 1) Extensive burned and broken skin.
 - a. Cover area with clean sheet or cloth. (Cleanest available cloth article).
 - b. Do not break blisters, remove tissue, remove adhered particles of clothing, or apply any salve or ointment.
 - c. Treat victim for shock as required.
 - d. Arrange transportation to a hospital as quickly as possible
 - e. If arms or legs are affected keep them elevated.

NOTE

If medical help will not be available within an hour and the victim is conscious and not vomiting, give him a weak solution of salt and soda: 1 level teaspoonful of salt and 1/2 level teaspoonful of baking soda to each quart of water (neither hot or cold).

Allow victim to sip slowly about 4 ounces (half a glass) over a period of 15 minutes.

Discontinue fluid if vomiting occurs (Do not give alcohol).

- 2) Less severe burns (1st & 2nd degree)
 - a. Apply cool (not ice cold) compresses using the cleanest available cloth article.
 - b. Do not break blisters, remove tissue, remove adhered particles of clothing, or apply salve or ointment.
 - c. Apply clean dry dressing if necessary.
 - d. Treat victim for shock as required.
 - e. Arrange transportation to a hospital as quickly as possible.
 - f. If arms or legs are affected keep them elevated.

CHAPTER 1

GENERAL DESCRIPTION

1.1 EXTERNAL DESCRIPTION

The HC3 is housed in a 3U, 19" rack. On the front panel there are: four alarms leds (3-7-8-9 Fig.1), the button for the Alarms Reset (4 Fig.1), two signalling leds (1-2 Fig.1) for A.C. line presence and external Stand-By, the anlog meter (5 Fig.1) and the relative selector of the parameters that can be measured (10 Fig.1). On the rear panel are mounted: the mains voltage selector and A.C. Line inlet (1-2 Fig.2), the R.F. output connector to antenna (14 Fig.2), the R.F. input connector from exciter (9 Fig.2), three R.F. output connectors for the driving of the three amplifiers (10-11-12 Fig.2), three R.F. input connectors from the the three amplifiers (16-17-18 Fig.2). There are also present an auxiliary out A.C. Line socket and relative protection fuse, one BNC Interlock connector (7 Fig.2), a D-type Telemetry connector (5 Fig.2), the R.F. Test Connector at -60 dB (15 Fig.2) and one BNC connector correlated to unbalanced power signal for "Fold-Back" utility regarding the exciter.

1.2 ELECTRICAL DESCRIPTION

The HC3 Hybrid Coupler, realized with "Suspended-Substrate-Strip-Lines" technology, allows to combine on the antenna the outputs of three power amplifiers (max. 1200 W) and to split their driver power coming from a single exciter.

The exciter and the HC3 are connected in cascade through the Alarms/Interlock connectors. This allows to shut down the exciter in the event of a fault on either amplifiers the system.

The exciter's AGC connection, if connected to HC3 Fold Back signal, allows the reduction of the unbalanced power transients and the absolute riduction of the exciter power output for the best system working. In the event that a failure occurs on two of the amplifiers and the user wishes to operate at the best power out, the exciter must be disconnected from the coupler and connected to the functionig amplifier that in the same way, must be connected directly to the antenna. If this connection isn't made, on the coupler's output can be obtained approximately an output power less of a 1/2 of the nominal value for one amplifier out of game) or less of 1/6 for two amplifier out of game, the lost power of the working amplifiers is dissipated as unbalanced power on the 500hm power reistors to the absorption outputs.

1.3 METERS AND INDICATORS

The operating parameters can be measured with the analog multimeter (9 Fig.1) situated on the front panel. The measurament being made by the analog multimeter selectable via the corresponding control (8 Fig.1).

Four alarm conditions leds provide indication of overtemperature (1 Fig.1), excess of V.S.W.R. (2 Fig.1), excess of unbalanced power (3 Fig.1)

and exciting power overdrive (4 Fig.1).

1.4 DEVICE SPECIFICATIONS

Refer to table A for electrical specifications of the HC3, and table B for dimensional and environmental specifications.

TABLE A

ELECRICAL SPECIFICATIONS

A.C. Power 117 or 230V ± 10%

50-60 Hz

3.6 KW - for HC3 version Max. Rating power

Cooling Forced ventilation

from 87.5 to 108 MHz Operating Frequency

Power Splitter Section

50 Ohm Input Impedance

Input Connector "N-type" connector

Output Impedance 50 Ohm

Output Connector "N-type" connector

Power Coupler Section

50 Ohm Input Impedance

Input Connector "N-type" connector

50 Ohm Output Impedance

EIA 7/8" Flange for HC2/2 version Output Connector

TABLE B

MECHANICAL SPECIFICATIONS

132.5 mm (5.2") H Chassis dimensions 507.5 mm (19.98") D

447 mm (17.6") W

Panel dimensions 483 mm (19") W

132.5 mm (5.2") H

Ambient operating temp. from -10°C to +50°C

Humidity90% maximum, non-condensed

17.5 Kg Weight

CHAPTER 2

ELECTRICAL DESCRIPTION

2.1 INTRODUCTION

This section describes, in detail, the operating theory of the HC3. To aid understandig, the unit has been subdivided into blocks, each of which is fully described below. A block diagram is shown in Fig. 4.

2.2 POWER SUPPLY

This equipment has only a transformer (32 VA) with a primary 0-100-120-220-240 V and a secondary 16-0-16 V, 1A to supply Alarms card, the Telemetry card and Remote card.

2.3 ALARMS CARD

This module is composed of a board mounted on the front panel, in left position, as show in Fig.1.

On this board, the electronics detect any system anomaly such as excessive SWR, overtemperature, excessive unbalanced power, exciting power overdrive. This module will also, whenever possible, reset the system to its original conditions, after a fault has accused.

2.4 TELEMETRY CARD

Thanks to this card mounted on the rear part of the Alarms Card, the essential parameters and alarms status are externaly available for remote measurements purposes on a Telemetry Connector (D-Type 25-pin).

SIGNAL	TELEMETRY	CONNECTOR	PIN	VOLTAGE LEVEL
	_			,
Not Used	1			/
Calibration		2		2.0 V full scale
Ground	3			0.0 V
Reflected Power		4		2.0 V full scale
Inhibit Tx		5		12.0 V
Exc. Unbalancing		6		15.0 V when fault
Ground	7			0.0 V
Unlock	8			15.0 V
Not Used	1	4		/
Unbalancing Power		15		2.0 V full scale
Forward Power	1	6		2.0 V full scale
Exc. Temperature		17		15.0 V when in faulty
Antenna S.W.R.	1	8		15.0 V when in faulty
Overdrive	1	9		15.0 V when in faulty
Lock	2	0		15.0 V
Ground	2.	1		0.0 V

The other pins are not connected.

2.5 REMOTE CARD

This Card mounted on the right side of the equipment in rear position, allows to switch off the Auxiliary Out A.C. Line in case of any faulty of the equipment.

2.6 POWER SPLITTER

The Power Splitter circuit mounted on the rear part of the equipment on the right side, is used to splitt exciter's driving power to three amplifiers. The circuit is realized with strip plus coaxial cables and three specific circuits can adjust (equalize) phases on the three outputs that are used to drive the amplifiers.

Three resistive termination placed near to the output serves to absorb any unbalanced powers in case of faulty or performance differences of some amplifier to prevent excessive power driving on the well functioning (well loaded) outputs.

2.7 POWER COMBINER

The Power Combiner circuit mounted on the rear part of the equipment on the left side, is used to combine the output powers of the two amplifiers. The circuit is realized with suspended-substrate strip lines plus 500hm coaxial cables and guarantee equal phases on the three input power ways that are combined to obtain the antenna output power.

Three resistive terminations placed on the main cooler serve to absorb any unbalanced powers in case of faulty or performance differences of some amplifier.

2.8 UNBALANCING POWER CARD

This card, mounted on the rear part of the Alarms card, is used to calculate the voltage proportional to Unbalancing Power, coming from the unbalancing measuring section placed on the Power Coupler, to send it to Alarms card and then to the analog meter.

FRONT PANEL DESCRIPTION (FIG. 1)

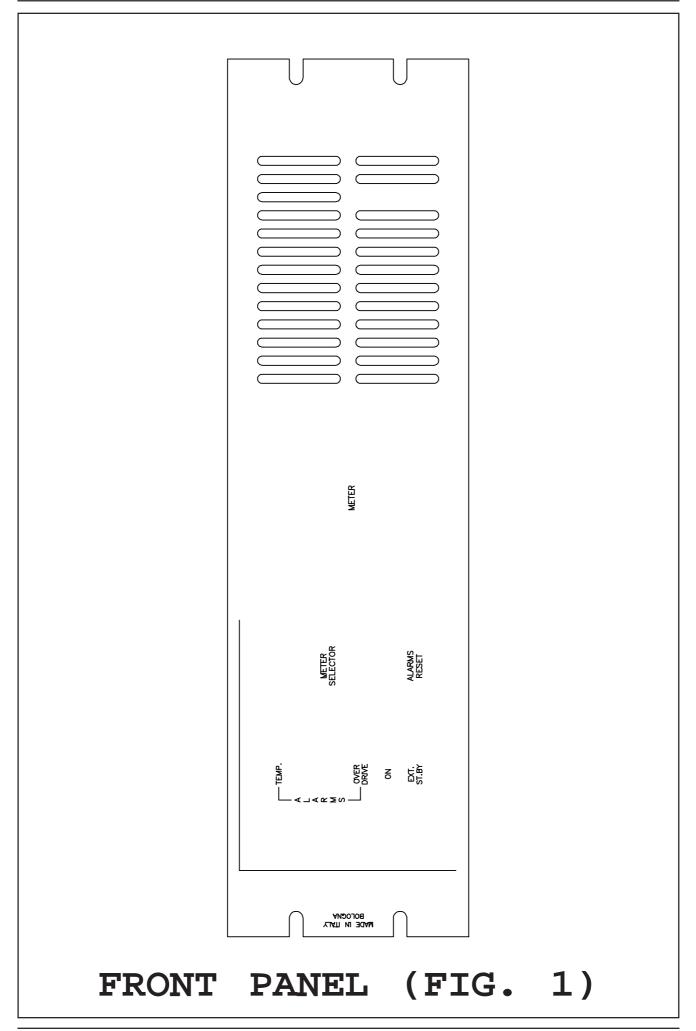
1	EXT. ST.BY	Led indicating an External Stand-By
2	ON	A.C. ON Power indicator
3	OVER DRIVE	Led indicating the OVER DRIVE Alarm Status
4	ALARMS RESET	Press-button to reset the Alarm Status
5	METER parameter	Analog Meter used to monitor the operating s of the equipment
6	AIR FILTER	Air Filter of R.F. Amplifier Module
7	TEMP Status	Led indicating the OVER TEMPERATURE Alarm
8	SWR	Led indicating the S.W.R. Alarm Status
9	EXC. UNBAL.	Led indicating an Excessive Unbalancing of the Amplifier's Output power
10	METER SELECTOR	Selector to monitor the operating parameters: OFF Not Used OFF Not Used CAL. Calibration of the meter UNBAL. PWR Unbalancing Power

Reflected Power

Forward Power

RFL

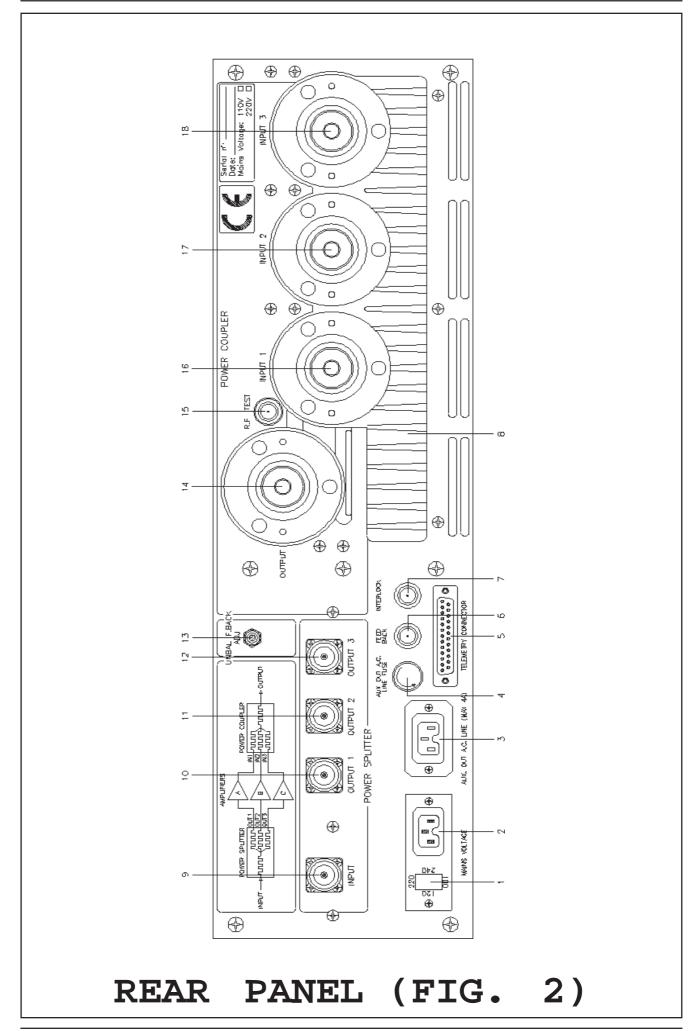
FWD

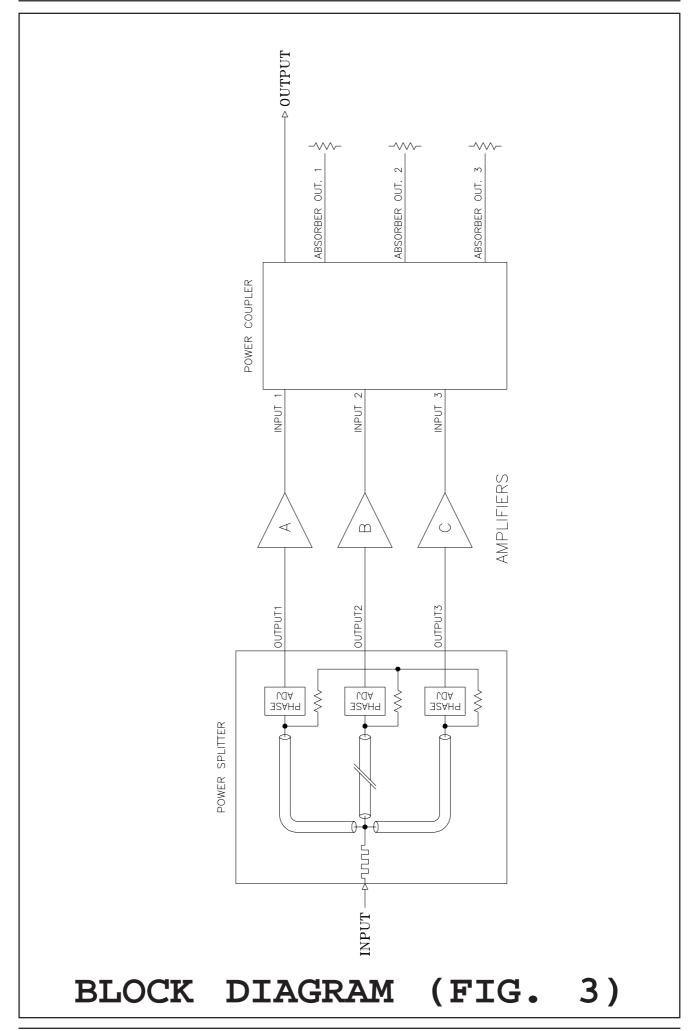


REAR PANEL DESCRIPTION (FIG. 2)

- 1 VOLTAGE CHANGER & Fuse Block and Line Voltage Selector.

 A.C. LINE FUSE Use a small screwdriver to change the fuse or line voltage. Rotate the block and position it for the desired voltage.
- 2 MAINS VOLTAGE A.C. Power Line for the combiner.
- 3 AUX. OUT A.C. LINE Auxiliary Out A.C. Power Line for external equipment.
- 4 FUSE Protection Fuse (max. 4A) for Auxiliary Out A.C. Power Line.
- 5 TELEMETRY CONNECTOR Connector for Remote measurament of operating parameters.
- 6 FEED BACK BNC connector for the FEED BACK connection
- 7 INTERLOCK 1-2 BNC connector which permits the exciter to be put in stand-by in case of one amplifier or coupler fault or in case of EXT. ST.BY
- 8 HEAT SINK Heat Sink for the R.F. Output Combiner
- 9 INPUT Exciter's R.F. Input Connector (N-Type)
- 10 OUTPUT 1 Power Splitter's Output 1 (N-type connector) to drive Power Ampl. A
- 11 OUTPUT 2 Power Splitter's Output 2 (N-type connector) to drive Power Ampl. B
- 12 OUTPUT 3 Power Splitter's Output 2 (N-type connector) to drive Power Ampl. B
- 13 UNBAL F.BACK ADJ Trimmer for UNBAL FOLD BACK adjustament
- 14 OUTPUT Power Combiner's Output (EIA 7/8" flange)
- 15 R.F. TEST R.F. Test Connector (BNC) at -60 dB
- 16 INPUT 1 Power Combiner's Input 1 (7/8" EIA Flange) from the Power Ampl. A
- 17 INPUT 2 Power Combiner's Input 2 (7/8" EIA Flange) from the Power Ampl. B
- 18 INPUT 3 Power Combiner's Input 3 (7/8" EIA Flange) from the Power Ampl. C





CHAPTER 3

INSTALLATION PROCEDURE

3.1 INTRODUCTION

This chapter contains the necessary information for preliminary checks and installation of the HC3.

3.2 UNPACKING

Unpack the coupler and before any other operation check that the equipment isn't damaged and all the controls on the front and rear panels are in good condition.

3.3 INSTALLATION

This equipment is just supplied with all connecting cables marked with the indication of the position in which must be connected.

To install the HC3 coupler is necessary to execute the following operations:

1) This equipment is able to operate from 4 different supply voltages: 100, 120, 220 or 240 Vac, at 50-60 Hz.

First of all select the correct supply voltage using the selector situated on the rear panel; use a screwdriver to raise the cover (1 Fig.2) on which are written the various voltages, rotate it until the arrow points to the correct voltage and re-insert it.

Check that a fuse is fitted to the cover and that its value corresponds to the following:

220-240 Vac 1 A 100-120 Vac 1 A

- 2) Connect the cable of the exciter to the "N-type" Input connector of the Splitter Section.
- 3) Connect three cables from "N-type" Output connectors of the Splitter Section to the inputs of the three amplifiers.
- 4) Connect three cables from Output connectors of the three amplifiers to the Inputs of the Couplers Sections.
- 5) Connect the Output connector of the Coupler Section to the antenna.
- 6) Connect the three Interlock BNC Connector to the Interlock connector of the exciter (see as reference the diagram enclosed with each station).
- 7) Connect the Fee-Back connector to the "EXT. A.G.C." of the exciter.

- 8) Now, connect the A.C. Line to the equipment and switch ON all parts of the station.
- 9) Check on the front panel that all alarms leds are OFF.
- 10) Check with the analog meter placed on the front panel that all working parameters are rights.

PWR FWD = Max. Ooutput Power avalaible
PWR REF = less of the 10% of the Max. Output Power
PWR UNBAL. = less of 150W (about zero)

10) If there are some parameters that aren't right, follow the callibration procedures described in the Capitol 5 of this manual.

A connection diagram in which are showed all connections will be enclosed in each station and depends from the equipment used to realize it. A drawing indicates the block diagram of the equipment is serigraphed on the rear panel.

TABLE C

RECOMMENDED TEST EQUIPMENT

INSTRUMENT	MODEL	SPECIFICATION
Non-Inductive Dummy Load	Bird Mod.8891-300 with	50 Ohm P = 5 KW BA-300-115
Non-Inductive Dummy Load	Bird Mod. 8166	50 Ohm P = 150 W continuous
Spectrum Analyzer	Advantest Mod. R4131D	10KHZ-3.5GHz
Digital multimeter	Mod. Metrix	
Bypass Wattmeter	Bird Mod. 43	50 Ohm
Attenuator	Bird Mod. 8325	30 dB, 500 W continuous

CHAPTER 4

MAINTENANCE PROCEDURES

4.1 INTRODUCTION

This chapter provides general maintenance procedures of the HC3 Combiner.

4.2 SAFETY CONSIDERATIONS

WARNING! WARNING! WARNING! WARNING! WARNING! WARNING! WARNING!

When the transmitter is working, removing the top panel will expose lethal voltages on the line voltage selector.

Ensure that the unit is disconnected from all sources of power before carrying out any inspection or maintenance work.

MAINTENANCE LEVEL 1

4.3 ROUTINE MAINTENANCE

The only routine maintenance required by the combiner is the periodic replacement of the cooling fan and the removal of accumulated dust.

The period between such action will depend on ambient operating conditions such as temperature, air-borne dust levels and humidity.

It is advisable to check the unit every 6 months and to replace noisy or worn fans.

Fans should be replaced as a metter of course after no more than 18 months of operation.

MAINTENANCE LEVEL 2

CARD REPLACEMENT

WARNING: TO RE-INSTALL THE CARDS IS ENOUGH TO EXECUTE OPERATIONS SEQUENCE IN THE OPPOSITE WAY.

4.4 ALARMS CARD REPLACEMENT

- 1) Open the top and bottom covers of the unit.
- 2) Remove the Telemetry and Remote cards mounted on the Alarms card (see as reference the paragraphs of this chapter relative to these cards).
- 3) Remove the screws securing the board on the front panel.

- 4) Disconnect connectors CN1, CN3, M1 and M3.
- 5) Remove the knob of the meter selector loosening the screw inside the knob.
- 6) Dismount the screws of the meter selector switch and Alarms Reset push-button.
- 7) Slowly remove the card paying attention to signaling leds.

4.5 UNBALANCING CARD REPLACEMENT

- 1) Open the top and bottom covers of the unit.
- 2) Diconnect JP1, JP2, and JP4 on the Unbalancing card and M1 on the Alarms card.
- 3) Remove the fixing bolts of the card on the Alarms card.
- 4) Remove slowly the unbalancing card.

4.6 TELEMETRY CARD REPLACEMENT

- 1) Open the top and bottom covers of the unit.
- 2) Remove the fixing bolts of the card on the Alarms card.
- 3) Diconnect CN2 connector on the Telemetry card.
- 4) Remove the Telemetry card paying attention to disconnect slowly M2 strip.

4.7 REMOTE CARD REPLACEMENT

- 1) Open the top and bottom covers of the unit.
- 2) Diconnect CN1 and CN2 connectors on the Remote card.
- 3) Remove the fixing bolts of the card.
- 4) Remove slowly the Remote card.

CHAPTER 5

CALIBRATION PROCEDURES

5.1 INTRODUCTION

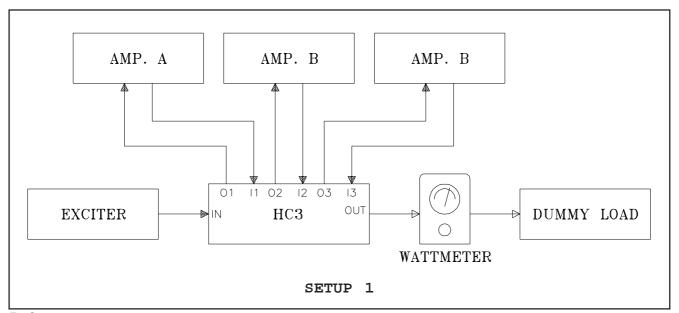
This chapter describes the calibration procedures that are necessary to do when you have replaced some cards or some devices, or in case of a complete replacement of the equipment into of a transmitter station.

All calibrations must be executed switching on all equipment at the minimum power.

5.2 METER CALIBRATION

To realize this callibration execute the following operations:

- 1) Turn the Meter selector on the CALL position.
- 2) Adjust the trimmer R14 on the Alarms card for a full scale reading on the analog meter.



5.3 OVERDRIVE CALIBRATION

To realize this callibration execute the following operations:

- 1) Connect to RF output of the HC3, an external by-pass wattmeter in series to a dummy load with the necessary power to the system considered (see as reference SETUP 1).
- 2) Switch ON the system.
- 3) Increase driver power until to obtain an output power greater of 5% than nominal output power of the system.
- 4) Adjust trimmer R26 on the Alarms card until the overdrive Alarm led

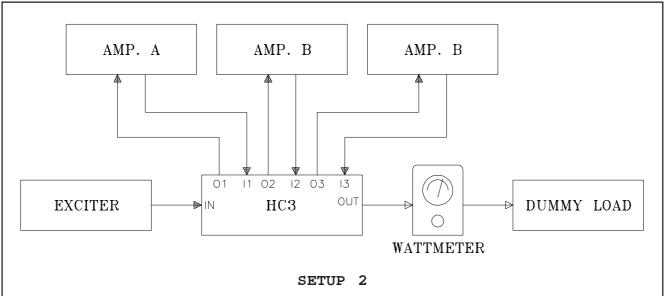
switch ON.

5) Decrease the power to the nominal level and check that the Overdrive Alarm led switch off and the system works again.

5.4 UNBALANCING POWER READING CALIBRATION

To realize this callibration execute the following operations:

- 1) Connect to RF output of the HC3, an external by-pass wattmeter in series to a dummy load with the necessary power for the system considered (see as reference SETUP 2).
- 2) Switch ON the system.

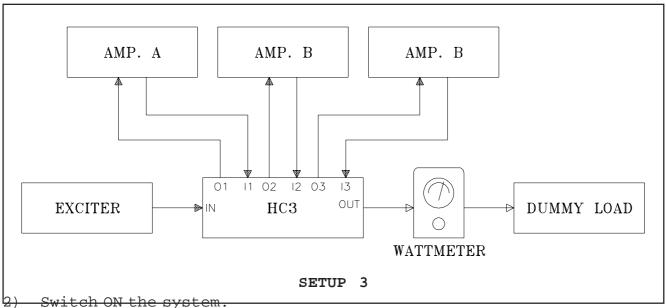


- 3) Increase driver power until to obtain the nominal output power of the system (set at 98MHz).
- 4) Switch the meter selector over the UNBAL. position.
- 5) Switch off one of the three amplifiers.
- 6) Adjust trimmer RV1 of the Unbalancing Power card, to measure on the front panel the difference power equal Antenna Power minus (sum power of two functioning amplifiers).

5.5 UNBALANCING POWER THRESHOLD CALIBRATION

To realize this callibration execute the following operations:

1) Connect to RF output of the HC3, an external by-pass wattmeter in series to a dummy load with the necessary power to the system considered (see as reference SETUP 3).



- Now, switch off one of three amplifier and increase the output power of the other one until this power is 10% greater than the nominal value.
- 4) Then, adjust Trimmer R40 on the Alarms card until to obtain that UNBAL. led light ON.
- Reduce the output power until the nominal value and check that the UNBAL. led light off.

5.6 FORWARD POWER READING CALIBRATION

To realize this callibration execute the following operations:

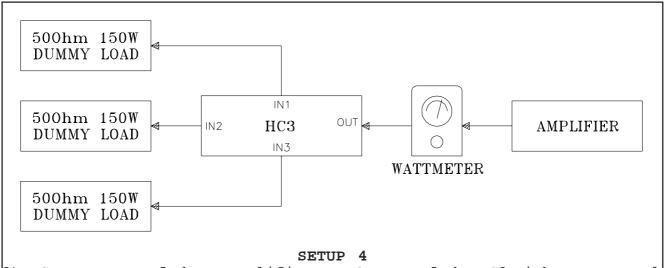
- Connect to RF output of the HC3, an external by-pass wattmeter in series to a dummy load with the necessary power to the system considered (see as reference SETUP 3).
- 2) Switch ON the system.
- 3) Switch the meter selector on the FWD.PWR. position.
- Increase the output power of the system for maximum nominal value reading on the external wattmeter.
- Adjust trimmer R11 on the Alarms card to obtain the same reading on the analog meter of the HC3 and on the external wattmeter.

5.7 REFLECTED POWER READING CALIBRATION

To realize this callibration execute the following operations:

Connect to input 1,2 and input 3 of the HC3, two dummy loads with

adequate power to the system considered (see as reference SETUP 5).



- Connect one of three amplifiers to Output of the HC3 with an external wattmeter in series.
- 3) Switch ON the system with the exciter at the minimum power.
- 4) Switch the meter selector over the RFL.PWR. position.
- 5) Increase the output power of the amplifier until 10% of the nominal value verifing the correct value on the external wattmeter.
- 6) Adjust R13 trimmer on the Alarms card to obtain the same value on the analog meter of the HC3.

NOTE: If with exciter at minimum power, the output power of the amplifier is greater than 10% necessary, insert an attenuator between the ecxiter output and the input of the amplifier.

5.8 ANTENNA S.W.R. THRESHOLD CALIBRATION

To realize this callibration execute the following operations:

- 1) Connect to input 1,2 and input 3 of the HC3, three dummy loads with adeguate power to the system considered (see as reference SETUP 4).
- 2) Connect one of three amplifiers to Output of the HC3 with an external wattmeter in series.
- 3) Switch ON the system with the exciter at the minimum power.
- 4) Switch the meter selector over the RFL.PWR. position.
- 5) Increase the output power of the amplifier until 10% of the nominal value verifing the correct value on the external wattmeter.
- 6) Adjust R13 trimmer on the Alarms card to obtain the same value on

the analog meter of HC3.

- 7) Adjust R56 trimmer on the Alarms card until the ANT. SWR led light ON.
- 8) Reduce the output power and check that the ANT. SWR. led light off.

5.9 FOLD-BACK ADJUSTEMENT FOR THE EXCITER

- 1) The system must be connected in standard configuration and ready to work.
- 2) Switch on the system and adjust it for maximum power.
- 3) Switch off one of three amplifiers.
- 4) Switch on again the same amplifier; this could remain blocked because the protection is active and couldn't be able to supply the output power.
- 5) Adjust trimmer "UNBAL F. BACK ADJ" placed on the rear panel of HC3 to obtain an output power reduction when the system is unbalanced; this operation must allow the restart of the blocked amplifier.
- 6) Repeat point 3, 4, 5, switching off alternatively all ampliers; the trimmer setting must always allow the restart of any amplifier.

APPENDIX A

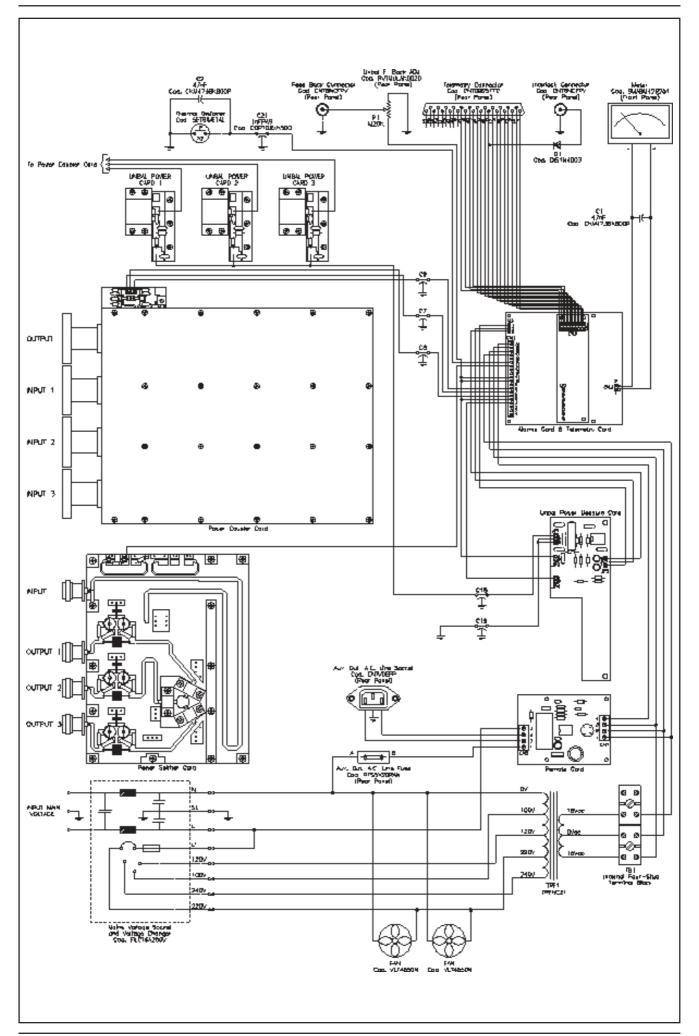
CIRCUIT DIAGRAMS, LAYOUTS AND BILLS OF MATERIAL

This section contains circuit diagrams, layouts and bills of material of the modules which composing the equipment. For more information about each module see as reference Section 2.

WIRING DIAGRAM

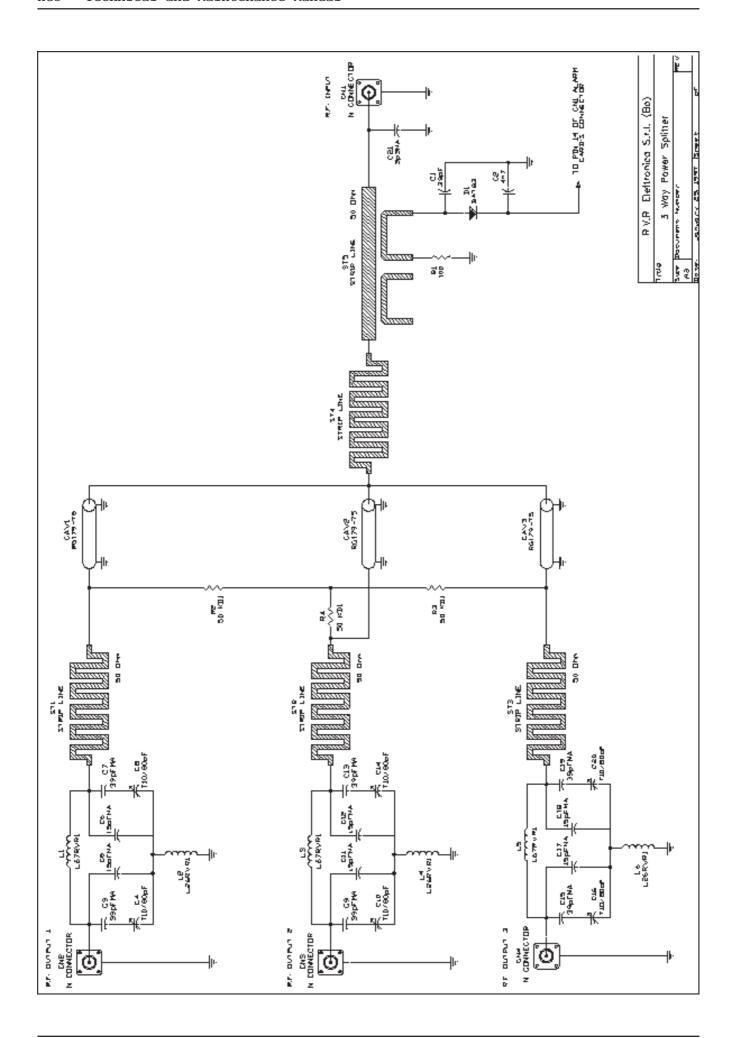
1 Wiring Diagram

Pag. 33

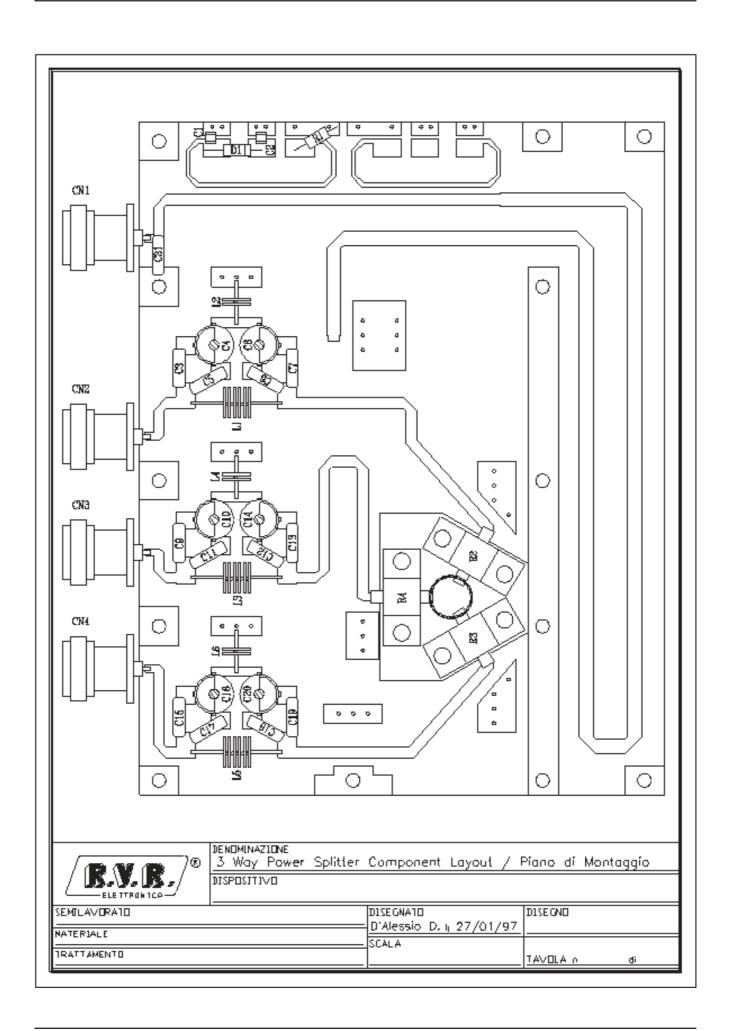


POWER SPLITTER

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2	Bill of Materials		Pag.	36
1	Circuit Diagram		Pag.	35

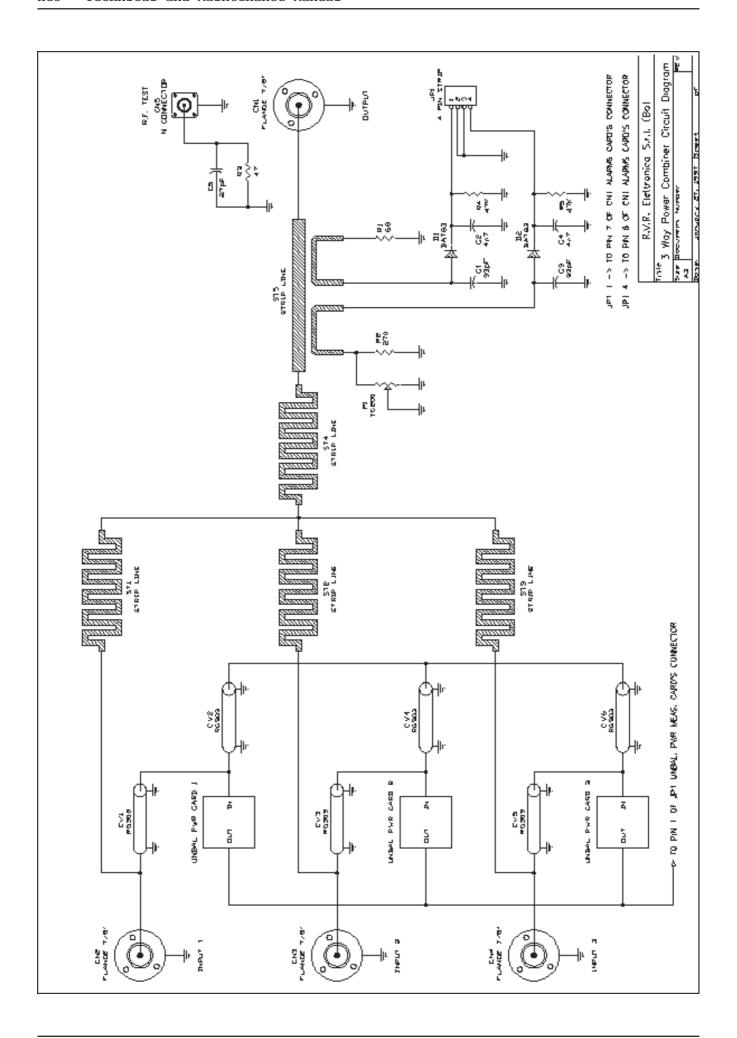


Power	Splitte	er	Bill	of N	Materials/Lista	a Componer	nti Pa	ige	1
Item	Quanti	ty Refe	erence Part		Description		Part Oi	rder C	Code
1	3	R2,R3,R4	50 KDI	RES.	DI TERM. (KD)	I) RDT	250Н0050		
2	1	R1	100	RESI	STOR 1/4W 5%	RSC	1/4JH010	0	
3	1	C21	<i>3p3MA</i>		SILVER MICA C	CAPACITOR	CSM3,32	XK351	
4	6	C4,C8,C10		/80PF	TRIMMER CAPAC	CITOR			
5	6	C5,C6,C11		^r MA	SILVER MICA C	CAPACITOR	CSM1502	XK351	
6	6	C3,C7,C9, C13,C15,C		SILV	ER MICA CAPACI	ITOR CSM	390XK351		
7	1	C1	33pF	CERA	MIC CAPACITOR	NPO CKM	330BJ600	С	
8	1	C2	4n7	CERA	MIC CAPACITOR	CKM	472BK600	P	
9	3	L2,L4,L6	L26RVR1	2 SP	DIA 7 R.A. 1.	.0mm BFS	10000206		
10	3	L1,L3,L5	L67RVR1	6 SP	DIA 7 R.A. 1.	.0mm BFS	10000607		
11	3	CAV1, CAV2 CAV3	2, RG17	79-75	CAOX CABLE RG	3179 750hm	CAVRG1	7975	
12	4	CN1, CN2, CN3, CN4	N CONNECT	ГOR	CONN. N A TEL	AIO	CNTNFPI	FL	
13	1	D1	BAT83		HOT CARRIER D	DIODE	DHCBAT8	83	
14	5	ST1,ST2, ST3,ST4,S		VE	STRIP LINE				

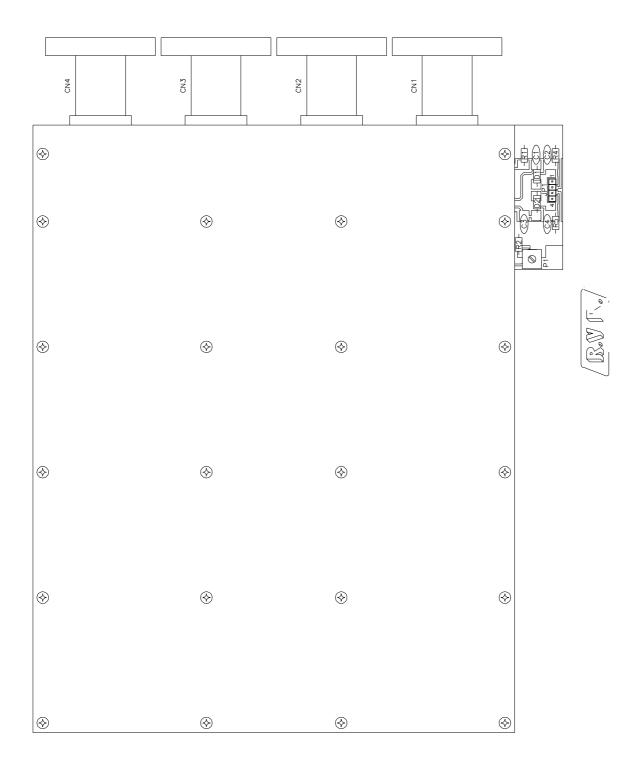


POWER COUPLER

1	Circuit Diagram		Pag.	39
2	Bill of Materials		Pag.	40
3	Layouts	Pag.	41	

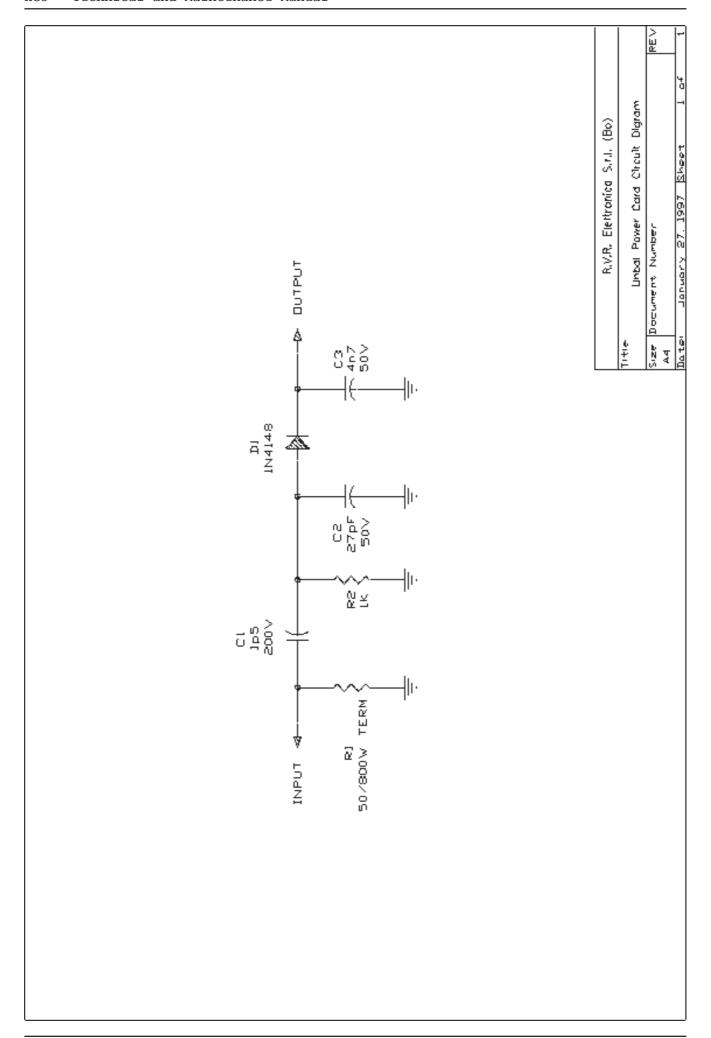


Power	Coupler	Bill Of M	Materials/Lista Compone	nti Page 1
Item	Quantity	Reference Part	Description	Part Order Code
1	1 R3	47	RESISTOR 1/4W 5%	RSC1/4JH0047
2	1 R1	68	RESISTOR 1/4W 5%	RSC1/4JH0068
3	1 R2	270	RESISTOR 1/4W 5%	RSC1/4JH0270
4	2 R4	,R5 47K	RESISTOR 1/4W 5%	RSC1/4JK0047
5	1 P1	TC200	TRIM. REG. VERT.	CERMET RVTCERVH0200
6	1 C5	27pF	CERAMIC CAPACITOR NPO	CKM270BJ600C
7	2 C1	,C3 33pF	CERAMIC CAPACITOR	2 NP0 CKM330BJ600C
8	2 C2	,C4 4n7	CERAMIC CAPACITOR	CKM472BK600P
9	1 JP	1 4 PIN STR	RIP STRIP M P 2.54 4	PIN CNTSTRIPMCS
10	CV	1,CV2, RG303 3,CV4, 5,CV6	COAX CABLE RG303	CAVRG303V
11	1 CN	5 N CONNECT	TOR CONN. N A TELAIO	CNTNFPFL
12		1,CN2, FLANGE 7/ 3,CN4	/8" FLANGE 7/8"	CNTFL7/8
13	2 D1	,D2 BAT8	HOT CARRIER	DIODE DHCBAT83
14		1,ST2, STRIP LIN 3,ST4,ST5	NE STRIP LINE	

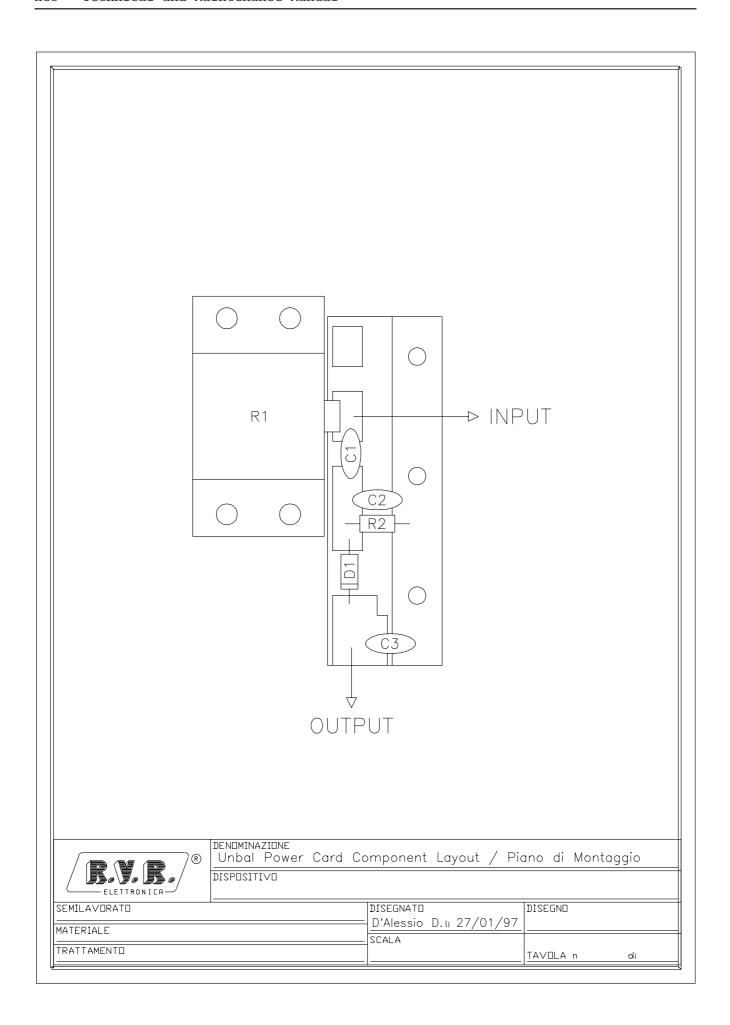


UNBAL POWER CARD

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2 Bill of Materials Pag. 44
3 Layouts Pag. 45



Unbal. I	Power Card	Bill Of Mater	rials/Lista Componer	nti Page 1
Item Qı	nantity .	Reference Part	Description	Part Order Code
1	1 R1	50/800W TER	RES. TERMINAZIONE	800W RDT800H0050
2	1 R2	1K RES.	ISTOR 1/4W 5%	RSC1/4JK0001
3	1 C1	1p5 CERA	AMIC CAPACITOR NPO	CKM1,5BJ600C
4	1 C2	27pF CER	AMIC CAPACITOR NPO	CKM270BJ600C
5	1 C3	4n7 CERA	AMIC CAPACITOR	CKM472BK600P
6	1 D1	1N4148 SIL.	ICON DIODE DIS	1N4148

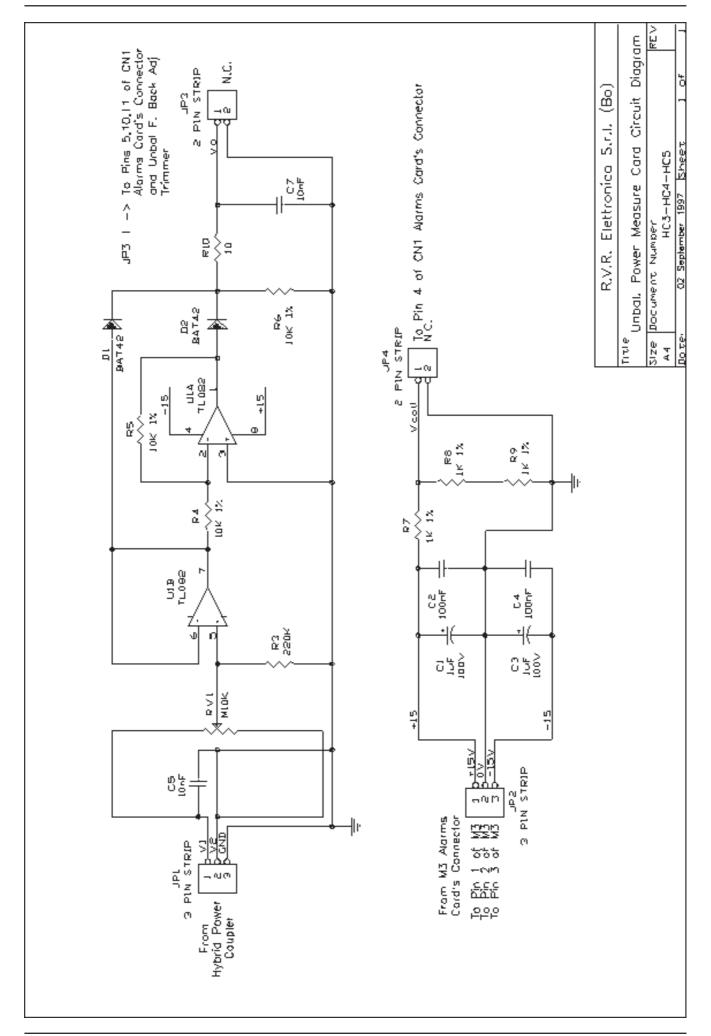


3 Layouts

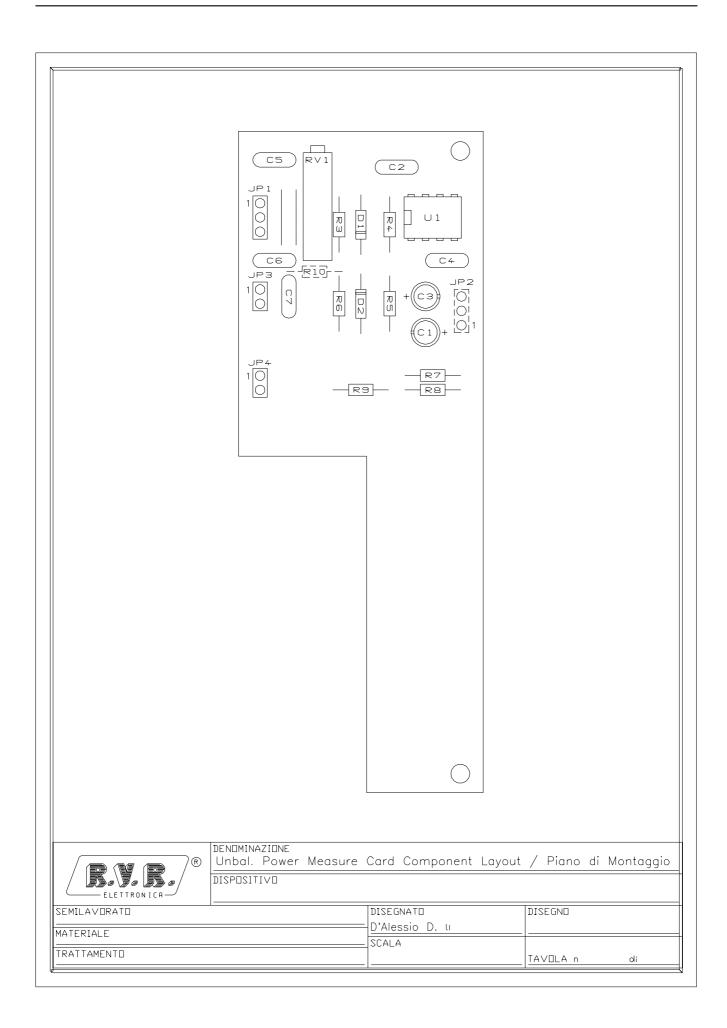
UNBALANCING POWER MEASURE CARD

Pag. 49

1 Circuit Diagram Pag. 47
2 Bill of Materials Pag. 48

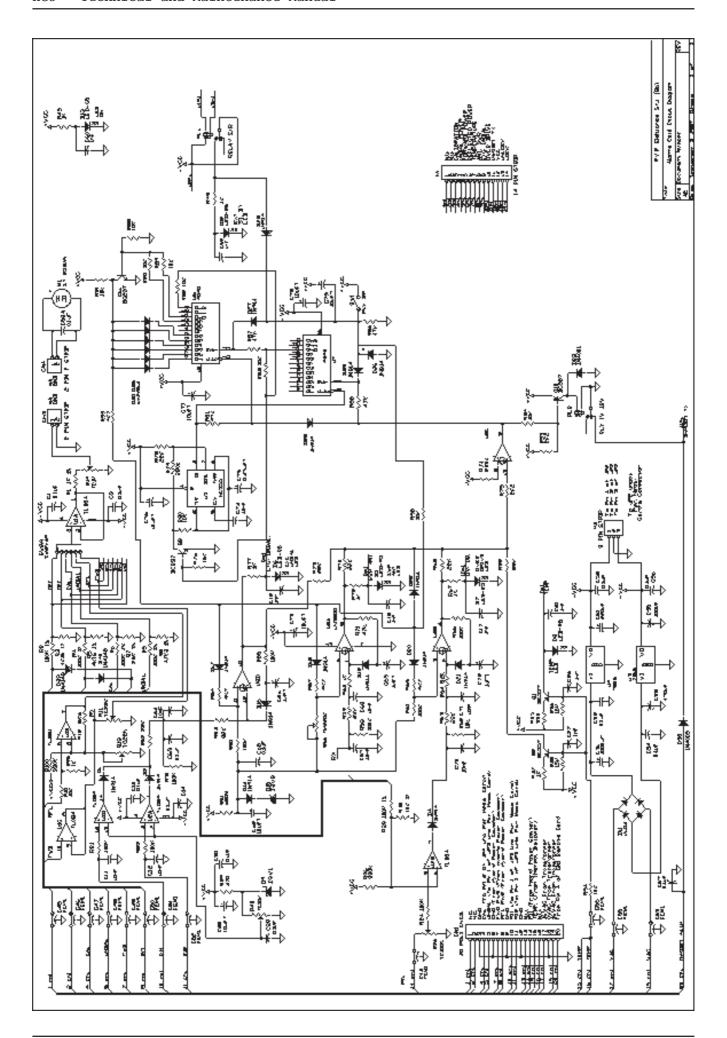


Unbal.	. Power Maeasure	Card Bill C	Of Materials/Lista Comp	onenti Page 1
Item	Quantity Refe	erence Part	Description	Part Order Code
1	1 R10	10 R	PESISTOR 1/4W 5%	RSC1/4JH0010
2	3 R7,R8,R9	1K 1%	RESISTOR 1/4W 1%	RSM1/4FK0001
3	3 R4,R5,R6	10K 1% R	ESISTOR 1/4W 1%	RSM1/4FK0010
4	1 R3	220K R	ESISTOR 1/4W 5%	RSC1/4JK0220
5	1 RV1	M10K T	RIMMER MULTIGIRI	RVTMULAK0010
6	2 C5,C7	10nF	CERAMIC CAPACITOR	CKM103BK600P
7	2 C2,C4	100nF	CERAMIC CAPACI	TOR CKM104BK600P
8	2 C1,C3	$1\mu F$	ELECTROLYTIC CAPACI	TOR CEA105AM630
9	2 JP3,JP4	2 PIN STRII	P STRIP M P 2.54 2 PI	N CNTSTRIPMCS
10	2 JP1,JP2	3 PIN STRIE	P STRIP M P 2.54 3 PI	N CNTSTRIPMCS
11	2 D1,D2	BAT42	HOT CARRIER DI	ODE DHCBAT42
12	1 U1	TL082	DOUBLE OP. AMP.	CILTL082



ALARMS CARD

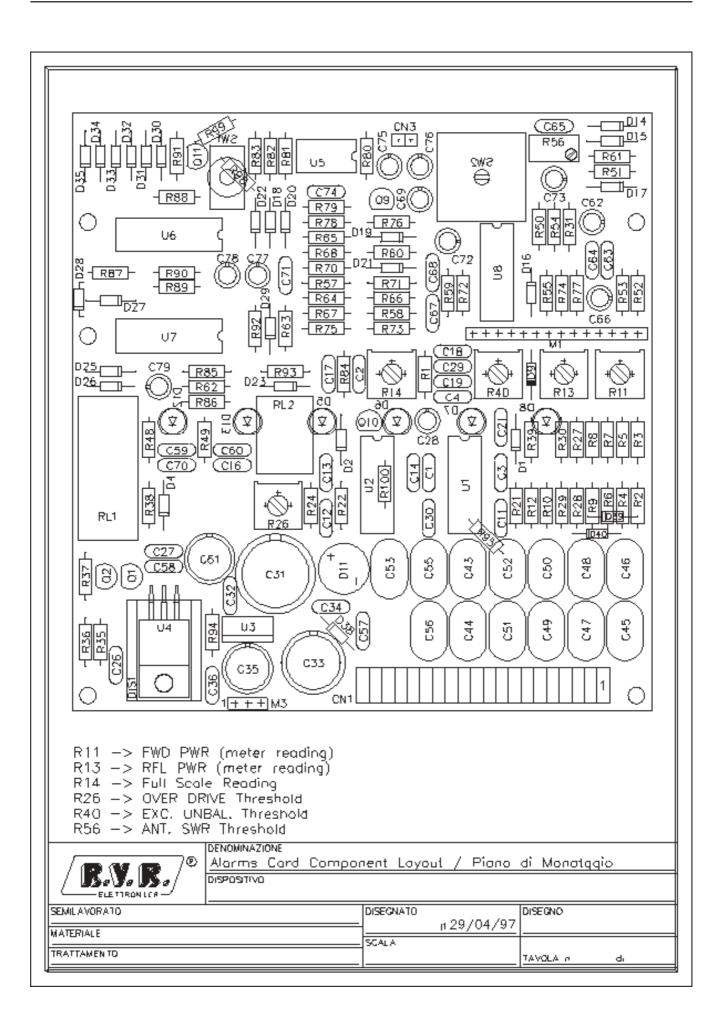
3	Layouts	Pag.	55	
2	Bill of Materials		Pag.	53
1	Circuit Diagram		Pag.	51



Alarms	s Caro	d	Bill Of M	Materials/Lista Componer	nti Page 1
Item	Quant	tity Refe	rence Part	Description	Part Order Code
1	1	R35	330	RESISTOR 1/4W 5%	RSC1/4JH0330
2	1	R39	470	RESISTOR 1/4W 5%	RSC1/4JH0470
3	1	R51	680*	RESISTOR 1/2W 5%	RSC1/2JH0680
4	1	R1	1K 1%	RESISTOR 1/4W 1%	RSM1/4FK0001
5 R49,R60,I		R37,R48,		RESISTOR 1/4W 5%	RSC1/4JK0001
6	2	R75,R93	2K2	RESISTOR 1/4W 5%	RSC1/4JK02,2
7	2	R3,R5	4K16	1% RESISTOR 1/4W 1%	RSM1/4FK4,16
8	4	R54,R57, R65,R99	4K7	RESISTOR 1/4W 5%	RSC1/4JK04,7
9	1	R12	5K6	RESISTOR 1/4W 5%	RSC1/4JK05,6
10	1	R30	10K 1%	RESISTOR 1/4W 1%	RSM1/4FK0010
11 R76,R80,I		R10,R62,	10K	RESISTOR 1/4W 5%	RSC1/4JK0010
, ,	·	R83,R84,F R89,R90,F R94,R98			
12	2	R36,R38	15K	RESISTOR 1/4W 5%	RSC1/4JK0015
13 R63,R68,I		R52,R59,	22K	RESISTOR 1/4W 5%	RSC1/4JK0022
103,100,1	,	R73,R78,F	R92		
14	1	R7	25K 1%	RESISTOR 1/4W 1%	RSM1/4FK0025
15	5	R71,R81, R85,R86,R		RESISTOR 1/4W 5%	RSC1/4JK0047
16	1	R8	47K3 1%	RESISTOR 1/4W 1%	RSM1/4FK47.3
17	2	R53,R64	82K	RESISTOR 1/4W 5%	RSC1/4JK0082
18	5	R2,R4,R6, R9,R29	100K 1%	RESISTOR 1/4W 1%	RSM1/4FH0100
19 R24,R31,I		R21,R22,	100K	RESISTOR 1/4W 5%	RSC1/4JK0100
		R55,R58,F R66	R61,		
20	2	R74,R79	220K	RESISTOR 1/4W 5%	RSC1/4JK0220
21	2	R96,R100	330K	RESISTOR 1/4W 5%	RSC1/4JK0330
22	1	R14	TC1K	TRIM. REG. VER. CERMET	RVTCERVK0001

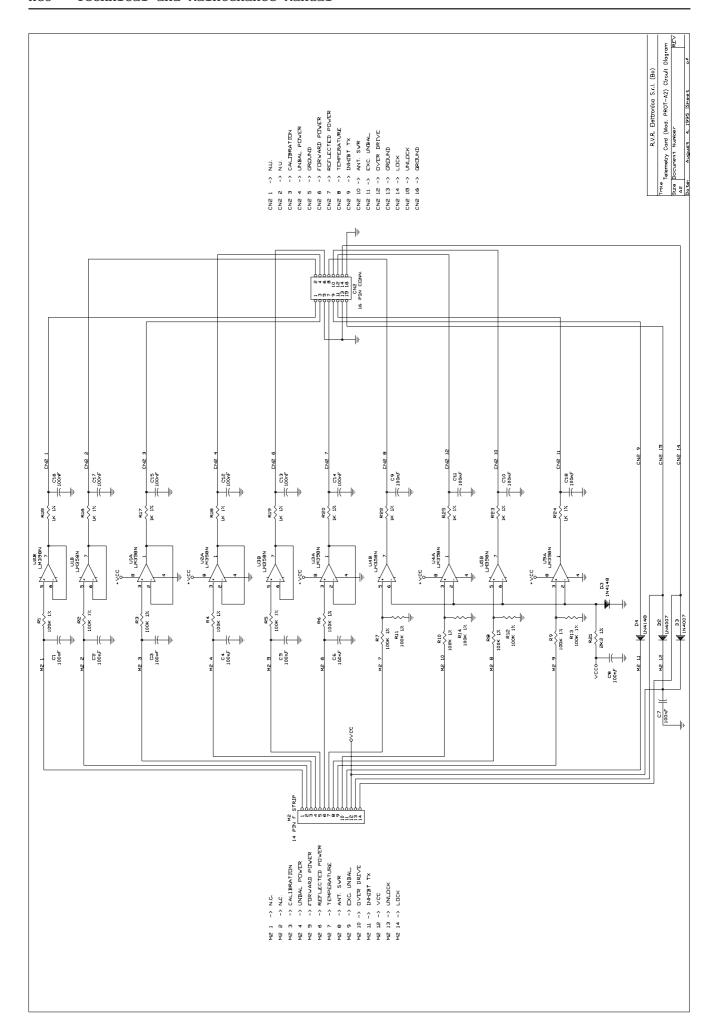
		-	-177 -05		
Alarn	ıs Caro	d	Bill Of Matei	rials/Lista Componenti	Page 2
Item	Quan	tity Refe	erence Part	Description	Part Order Code
23	1	R40	TC10K	TRIM. REG. VERT. CERME	T RVTCERVK0010
24	2	R11,R13	TC22K	TRIM. REG. VERT. CERME	T RVTCERVK0022
25	1	R26	TC100K TRI	M. REG. VERT. CERMET RVT	CERVK0100
26	1	R56	TM220K TRI	MM. MULT. REG. VERT. RVT	MULVK0220
27 C19,C21,		C17,C18,	1nF CER	AMIC CAPACITOR CKM.	102BK600P
C17, C21,	C20,	C27,C59,	260		
28 C64,C67,		C11,C12,	10nF CER	AMIC CAPACITOR CKM.	103BK600P
001,007,	200,	C70,C71,	C74		
29		C1,C3,C1 C29,C30, C32,C34,C C57,C58A C58,C63,C	,	CERAMIC CAPACITOR	CKM104BK600P
30	1	C75	0.47μFT TAN	TALIUM CAPACITOR CET	474AM350
31	3	C66,C69,	C72 1μFT	TANTALIUM CAPACITOR	CET105AM350
32		C28,C62, C76,C77, C78,C79	$10 \mu \mathrm{FT}$	TANTALIUM CAPACITOR	CET106AM350
33	1	C35	100μF	ELECTROLYTIC CAPACITOR	CEA107BM350
34	1	C61	220µF	ELECTROLYTIC CAPACITOR	CEA227BM350
35	1	C33	470μF	ELECTROLYTIC CAPACITOR	CEA477BM350
36	1	C31	1000μF ELE	CTROLYTIC CAPACITOR CEA.	108SCM350
37	1	M1	ST 250UA STR	UMENTO 250uA SMA	BM42RQ251
38	1	CN3	2 PIN STRIP	STRIP M P 2.54 2 PIN	CNTSTRIPMCS
39	1	М3	3 PIN STRIP	STRIP M P 2.54 3 PIN	CNTSTRIPMCS
40	1	M1	14 P STRIP	STRIP M P 2.54 14 PIN	CNTSTRIPMCS
41	1	CN4	2 P F STRIP	STRIP F P 2.54 2 PIN	CNTSTRIPFCS
42	1	CN1	20 P CN.CS.	CON.STRIP 20P M. CS P.	CNTSRMCS20PO
43 C46,C47,		C43,C45,	FEMI FIL	TRO EMI MURATA FEA	Y5S223500
,	•	C49,C50,C C52,C53,C C56			
44	1	RL2	RLY 1V 12V	RELAY 1 VIA 12V	RLD112

	Alarms Card Bill Of Materials/Lista Componenti Page 3								
	Alarms C	ar	d	Bill Of N	Mater.	ıals/Lista Com	mponen	tı Page	3
	Item Qu	an	tity Refe	rence Part		Description		Part	Order Code
	45	1	RL1	RELAY S/F	R RELA	Y SET / RESET	12V	RLDMZP-R2	
	46	1	SW1	P1V 2P	PULS	CANTE 1 VIA 2	POS	PLS1V11M03	BCS
	47	1	SW2	SW2V6P	COMM	. 2 VIE 6 POS	FEME	COMR2V6PCS	5
	48	2	D39,D40	1N4148	SILI	CON DIODE	DIS1	N4148	
_			D1,D2,D4,	1N914		SILICON DIODI	E	DIS1N914	
D1	4,D16,D17	,	D18,D19,E D21,D22,E D26,D27,E D29,D30,E D32,D33,E D35)25,)28,)31,					
	50	1	D23	1N4001	SILI	CON DIODE 50V	-	DIS1N4001	
	51	1	D38	1N4003	SILI	CON DIODE 200	V DIS1	N4003	
	52	1	D11	WL04	DIOD	E BRIDGE 1.5A		PNRWL04	
	53	5	D5,D6,D7, D8,D12	LED-R5	RED	LED DIODE	LEDR	005	
	54	1	D13	LED-G5	GREE	N LED DIODE		LEDVE05	
	55	1	D15	Z3V9	ZENE	R DIODE 3.9V	0.4W	DIZ3V90W4	
	56	1	D9	Z9V1	ZENE	R DIODE 9.1V	0.4W	DIZ9V10W4	
	57	1	U4	7815	POS.	STABILIZER 1	A CIL7	815P	
	58	1	U3	7915	NEG.	STABILIZER 1	A CIL7	915P	
	59	2	Q9,Q11	BC237		NPN TRANSISTO	OR	TRNBC237	
	60	3	Q1,Q2,Q10	BC557		PNP TRANSIST	OR	TRNBC557	
	61	2	U1,U2	TL08	4	QUAD OP.	AMP.	CILTL	084
	62	1	U5	NE555		TIMER		CIL55	5
	63	2	U6,U7	4040	1	CMOS DIVIDER		CID4040	
	64	1	U8	LM3900	NORT	ON QUAD AMP.		CILLM3900	

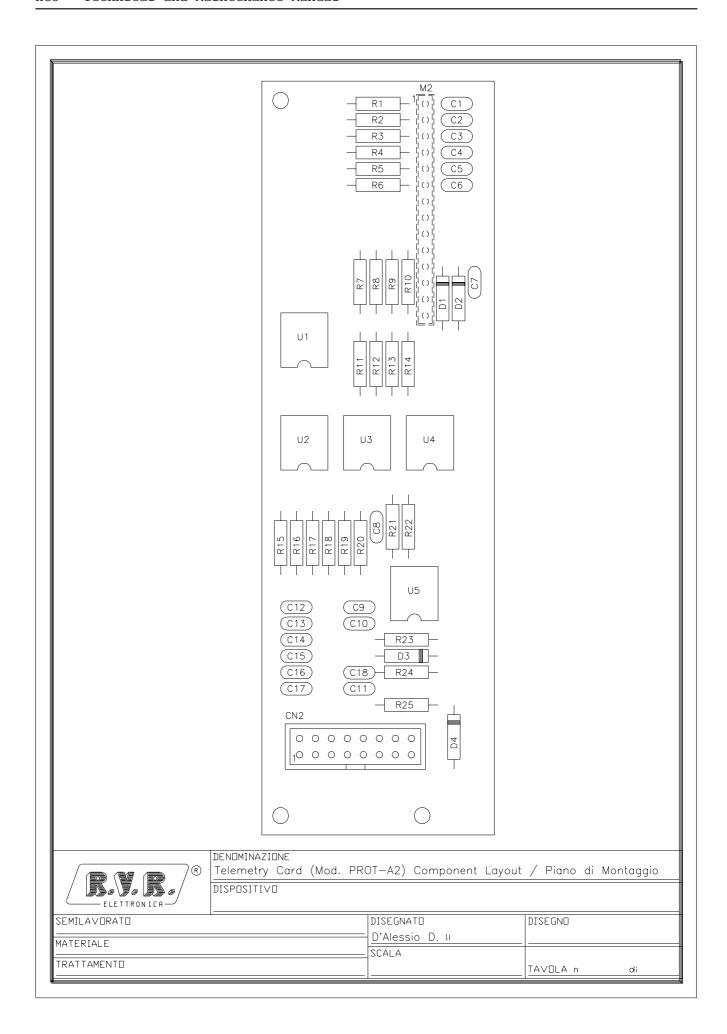


TELEMETRY CARD

3	Layouts	Paq.	59	
2	Bill of Materials		Pag.	58
1	Circuit Diagram		Pag.	57

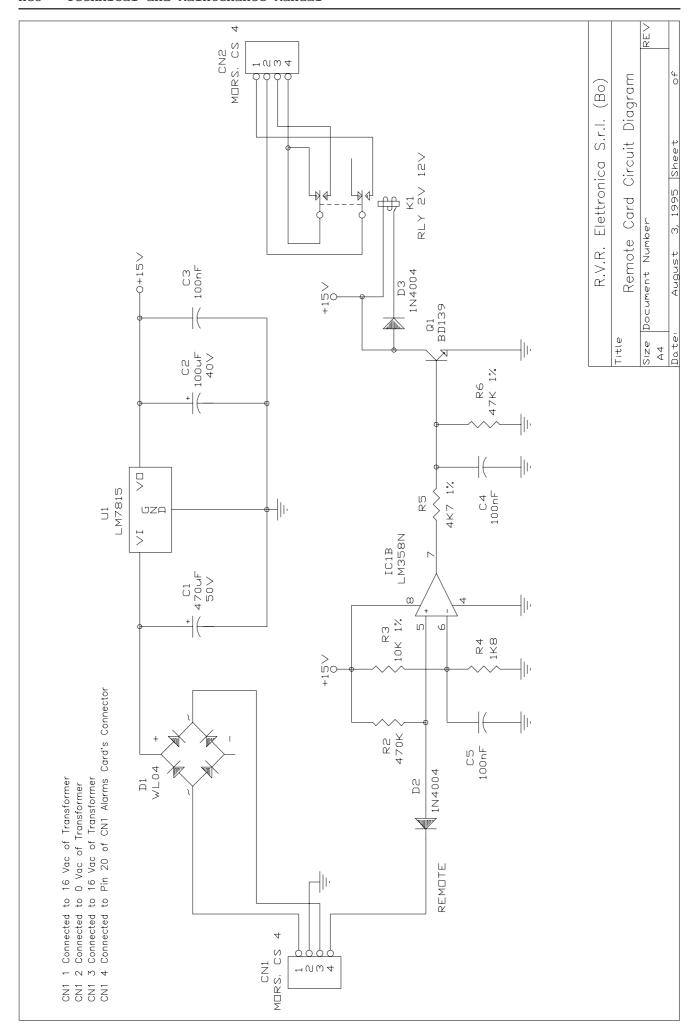


Telem	etry Cai	rd	Bill	. Of Mat	erials/	Lista Com	ponent	i	Page	1
Item	Quantit	ty Refe	rence Part	: D	escript.	ion		Part	Order	Code
1	9	R15,R16, R17,R19, R20,R22, R23,R24,F		R.	ESISTOR	1/4W 1%		RSM1	/4FK000	01
2	1	R18	1K	RESIST	OR 1/4W	5%	RSC1	/4JK0	001	
3	1	R21	2K2 1%	RESIST	OR 1/4W	1%	RSC1	/4FK0	2,2	
4	14	R1,R2,R3, R4,R5,R6, R7,R8,R9, R10,R11, R12,R13,F		RESIST	OR 1/4W	1%	RSM1	/4FH0	100	
5	18	C1,C2,C3, C4,C5,C6, C7,C8,C9, C10,C11,C C13,C14,C	C12, C15,	C.	ERAMIC (CAPACITOR		CKM1	04BK600)P
6	1	M2	14 PF STE	RIP S	TRIP F	P 2.54 14	PIN	CNTS	TRIPFCS	5
7	1	CN2	16 P CONN	V. C	ONN. M	2*8 P 2.54	4 CNTM	CSFC1	6P	
8	2	D3,D4	1N41	.48 S	ILICON I	DIODE	DIS1.	N4148		
9	2	D2,D3	1N40	007 S	ILICON I	DIODE 1000	0 <i>V</i>	DIS1	N4007	
10	5	U1,U2,U3, U4,U5	LM358N	DOUBLE	OP. AM	P.	CILL	M358N		

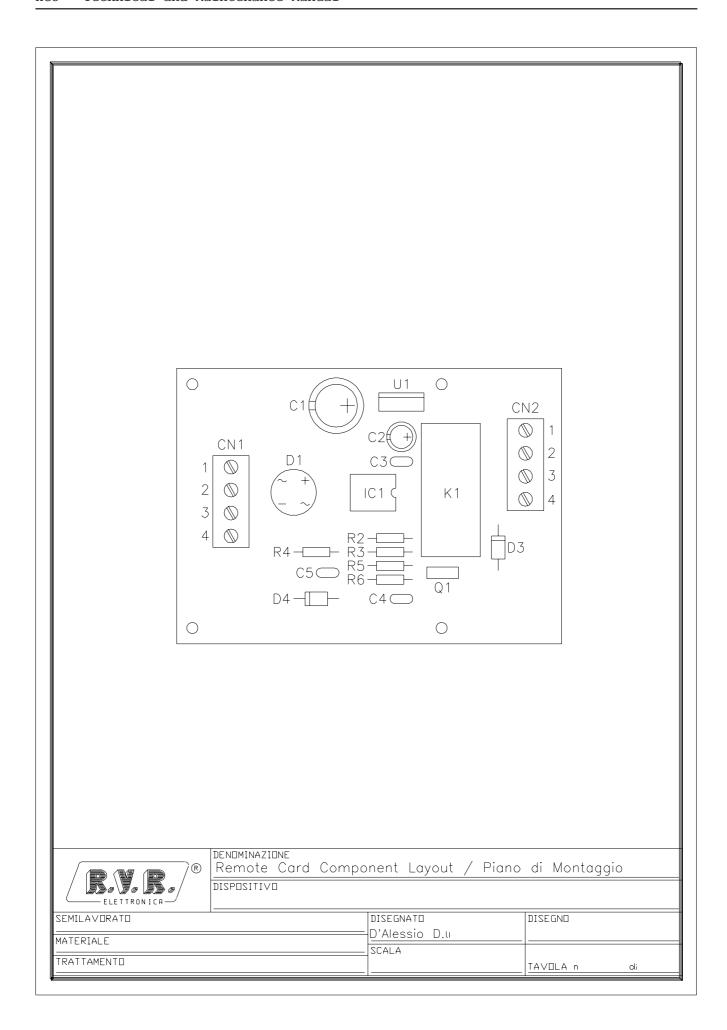


REMOTE CARD

2 Bill of Materials Pag. 6. 3 Layouts Pag. 63	Circuit Diagram		Pag.	
	Layouts	Dog	2	02



Remot	e Card	Bill Of Mate	rials/Lista Componer	nti Page 1
Item	Quantity Ref	erence Part	Description	Part Order Code
1	1 R4	1K8 RES	ISTOR 1/4W 5%	RSC1/4JK01,8
2	1 R5	4K7 1% RES	ISTOR 1/4W 1%	RSM1/4FK04,7
3	1 R3	10K 1% RES	ISTOR 1/4W 1%	RSM1/4FK0010
4	1 R6	47K 1% RES	ISTOR 1/4W 1%	RSM1/4FK0047
5	1 R2	470K RES	ISTOR 1/4W 5%	RSC1/4JK0470
6	3 C3,C4,C5	100nF	CERAMIC CAPACITOR	CKM104BK600P
7	1 C2	100uF	ELECTROLYTIC CAPAC	CITOR CEA107BM350
8	1 C1	470uF	ELECTROLYTIC CAPAC	CITOR CEA477BM350
9	2 CN1,CN2	MORS.CS 4 MOR	SETT. C.S. 4 CONT.	MORSKB04PPO
10	1 K1	RLY 2V 12V	RELAY 2 VIE 12V	RLDLFHA00212
11	2 D2,D3	1N4004	SILICON DIODE 4000	V DIS1N4004
12	1 D1	WL04 DIO	DE BRIDGE 1.5A	PNRWL04
13	1 U1	LM7815 POS	. STABILIZER	CILLM7815
14	1 Q1	BD139	NPN TRANSISTOR	TRNBD139
15	1 IC1	LM358N DOU	BLE OP. AMP.	CILLM358N



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